

## Chemical potency of Cobalt doped modified graphite electrode prepared by electrochemical method and its application in degrading solution of Rhodamine-B dye

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### Abstract

Primary goal of the present study is to progress a methodological framework for Rhodamine-B dye degradation using cobalt doped graphite modified electrode in aqueous solution by electrochemical method. This is environmentally friendly method. Rate study for Rh-B dye degradation under various parameters like concentration, applied current and temperature were studied and compared between Graphite electrode and Cobalt graphite electrode. Ultra Violet-Visible spectral data and Chemical oxygen demand values are evident for the complete degradation of Rhodamine-B in aqueous solution during anodic oxidation using the modified Co/graphite electrode. The dye degradation efficiency for Cobalt graphite modified electrode (Co/GME) increases by 77% compared to graphite electrode. The COD values decreases to ~98% than the initial COD after degradation with Co/GME. Increase in applied current, temperature increases the rate of degradation and follows first order kinetics up to 60% of the reaction. Hydroxyl ( $\cdot\text{OH}$ ) free radicals are produced by advanced oxidation processes (AOPs), which are attack the dye molecules and cause them to degrade. SEM/EDAX is used to observe the formation of cobalt layer in the rod of graphite. Under various laboratory settings ICE values were computed, it shows that Cobalt doped graphite modified electrode acts as a good anode to degrade Rh-B dye and it converted into  $\text{CO}_2$ ,  $\text{H}_2\text{O}$ , and other basic inorganic salts. This procedure is straightforward, inexpensive, and can be used to treat wastewater that contains organics.



### Article History

Received: 23 November 2023

Accepted: 10 May 2024


### Keywords

Advanced Oxidation Processes (AOPs); Cobalt Doped Graphite Modified Electrode (Co/GME); Chemical Oxygen Demand (COD); Instantaneous Current Efficiency (ICE); Rhodamine-B (Rh-B).

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Doi: <http://dx.doi.org/10.12944/CWE.19.1.23>

## Introduction

Due to the toxicity of dye which harmful to ecosystem. In many countries throughout the world major contamination has occurred as a result of the widespread discharge of wastewater from industries containing organic dyes onto land and water bodies. The textile, rubber, paper, cosmetic, plastics, leather, pharmacological and foodstuff industries together utilize more than ten thousand effluents, which contributes to the enormous volume of wastewater produced each year. Dyes often consist of relatively large aromatic molecules with several connected rings. The removal of dyes from coloured effluents can be accomplished through a variety of techniques, including precipitation, photodegradation, chemical degradation, biodegradation, and adsorption. As azo dyes are easily converted to potentially dangerous aromatic amine, traditional biological treatment methods under anaerobic circumstances are inefficient for the treatment of synthetic colourants and sewage that contains high salinity colours. Additionally, techniques like adsorption and coagulation are used to clean wastewater dyes, which invariably cause secondary contamination. Traditional treatment methods used in the real world to remove dye effluent fall short of tight discharge requirements. To comply with the discharge standards, an effective method of treating wastewater containing dye is therefore urgently needed.<sup>1,2,3</sup> Either a direct oxidation process or an indirect oxidation process leads to the electrochemical breakdown of contaminants. Due to anodic electron transfer process contaminants are first absorbed on the surface of the anode through anodic oxidation method. Potent oxidizing agents like chloroxide and dihydrogen dioxide are produced by electrochemical redox process. The produced oxidant then undergoes an oxidation process, destroying the contaminants in the bulk solution. All of the oxidants are produced on-site and used right away. Direct oxidation and redox pair-mediated electro-oxidation have both been demonstrated in recent years to be competitive solutions for the treatment of textile effluent.<sup>4,5,6,7,8,9,10,11,12</sup> High volumes of highly loaded effluents and waste streams are produced by a variety of industries and other human activities. The difficulty always stems from the absence of a gold standard for the efficient treatment of certain forms of wastewater, regardless of the contamination type. Because highly concentrated waste streams have many characteristics that

make them perfect candidates for electrochemical treatment, electrochemistry may find a position in this area. For instance, as the amounts produced are typically modest, electrochemical methods have an advantage because they are typically well-suited to compact decentralised treatment systems.<sup>13</sup> For the remediation of organic pollutants, advanced oxidation processes (AOPs) have recently drawn a lot of attention. AOPs work well to completely remove these substances by mineralizing them, enhancing the solution's biodegradability and lowering toxicity. Fenton reaction-based methods have received the most praise among AOPs for their effectiveness in treating resistant organic molecules. But because the Fenton reaction's ferrous regeneration rate was so sluggish, more ferrous ions were needed to remove contaminants efficiently, which in turn increased the amount of sludge produced. With the use of heterogeneous catalysts, chelating agents or by introducing external energy such as electricity as in the electro-Fenton (EF) process which was partially solved, this drawback of the traditional Fenton process was largely overcome.<sup>14</sup> Here, we prepared a Co/graphite modified electrode (Co/GME)-based electrochemical technique for the Rhodamine-B dye degradation and investigated its kinetics of degradation.

## Experimental

Rhodamine-B (LOBACHEMIE 95% purity) solution [1.0 mM] was prepared. The ALFAAESAR (99.99% purity) graphite rod measuring length of 08.90 cm and width of 0.55 cm in width was used. About 01.60 cm long graphite rod immersed to Rh-B dye solution. The graphite rod was polished by hand with finer grades of emery paper, from 3000 grit to a mirror sheet, in order to prepare it for the experiment. The polished graphite rod was next cleaned with acetone, a 50% dilute hydrochloric acid followed by using ddH<sub>2</sub>O (double distilled water) before being used meant for more electrochemical deposition. Figure 1 show the electrochemical deposition experimental setup of Cobalt doped graphite modified electrode. CoCl<sub>2</sub> (Arora Matthey 99.7%) solution was used to deposit cobalt on a graphite electrode. All of the substances were of recognised purity levels. It consists of a voltage power source and a reaction chamber. Figure 2 show the experimental setup for electrochemical degradation of Rh-B dye in the presence of Cobalt doped GME. Platinum electrode (Sky Technology

India Platinum Electrode (Model No. Sti 519 Pe) 99.9% pure platinum) and Cobalt doped GME were kept at a distance of 2cm apart in Rh-B dye solution. First graphite electrode used as anode in the kinetic runs and in second case, Cobalt doped GME used as anode and electrode of platinum acts as cathode. The experiment was carried for one to two hours under continual stirring of dye solution. For various concentration of Rh-B dye (0.05 millimolar, 0.1 millimolar, 0.15 millimolar and 0.20 millimolar) by applying different applied current output of 2.5mA, 3.5mA, 4.5mA and 5.5mA by using battery (NEULITE

INDIA) and Rheostat (INSIFINDIA). pH and chemical oxygen demand values were measured for the pre degradation and post degradation of dye. Spectrometer (ELICO SL 171) was used to measure the percentage transmittance of degradation of Rh-B. By varying 3 temperatures degradation of Rh-B was studied using graphite electrode and Cobalt modified graphite electrode one is room temperature at 298 K other two temperatures were maintained using thermostat(308 K) and ice cold water bath thermostat (293 K).

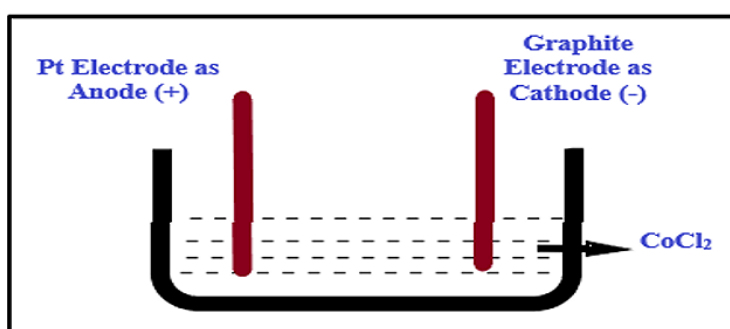


Fig. 1: Experimental setup of electrochemical deposition of Cobalt doped GME

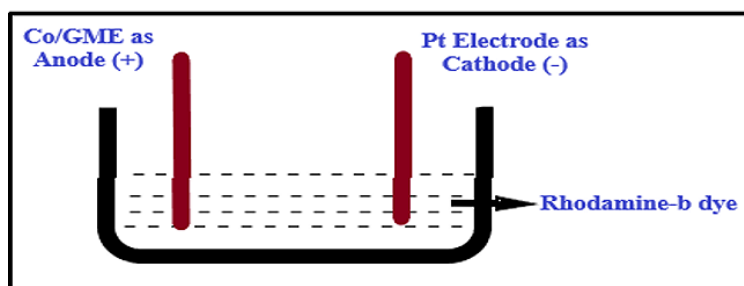


Fig. 2: Electrochemical experimental setup for the Rhodamine – B dye degradation

## Result and Discussion

### Electrochemical Degradation of Rhodamine-B Dye using Graphite Electrode

#### Effect of Dye concentration

Degradation of different concentration of dye was examined by electrochemical method at constant current of 3.5mA. Using a spectrophotometer, the color change of dye solution indicates the change in [Rh-B]. The linear behavior of velocity of dye degradation is shown in a plot of  $\log \%T$  v/s time,

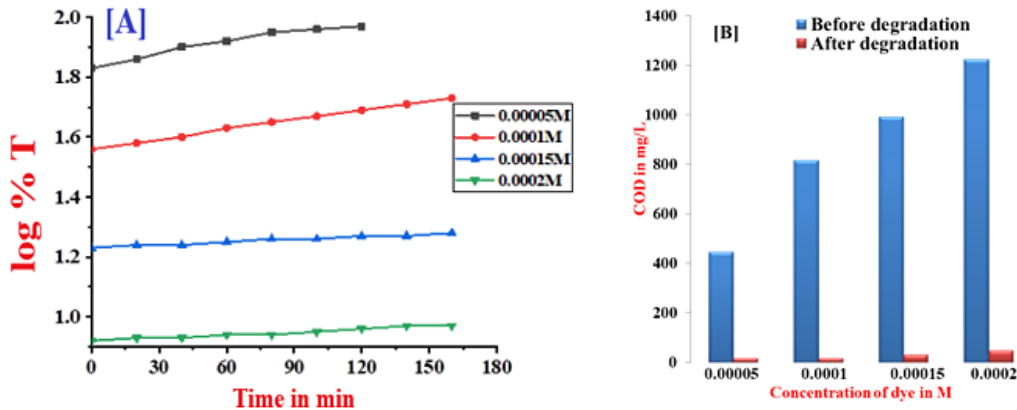
showing that first-order kinetics governs the removal of Rhodamine-B dye up to 65% of degradation reaction. Table 2 shows that values for the rate constants with variation of concentration of Rh-B. In the presence of higher concentration of dye solution the degradation rate decreased. This is due to the accumulation of very lean layer of Rh-B electrolyte at the outer most layer of graphite anode as a result of this the concentration of  $\cdot\text{OH}$  free radicals decreased, which slows down current flow across

the electrode-solution interface. Figure 3(A & B) and table 2 shows the measured pH and chemical oxygen demand values of dye solution before and after electrolysis of dye. After degradation, the pH value reveals a slightly increase in the pH. From the pHzpc graphs for graphite electrode shown

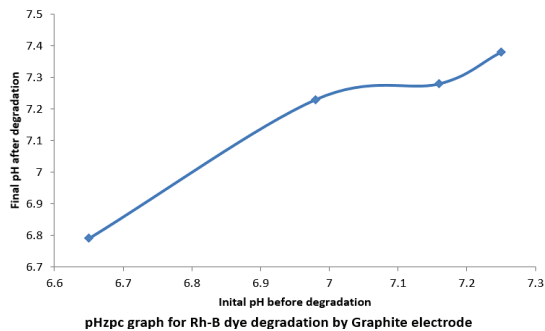
in figure 4 indicates the surface of adsorbent is positively charged. In the presence of Co metal ion it shows more pH after degradation process therefore degradation efficiency is more than initial but less than degradation by Co/GME.

**Table 2: Concentration effect and COD measurements on degradation rate of Rh-B**

[Rh-B] millimolar	k 10 <sup>5</sup> per second	Variation of pH		Chemical Oxygen Demand value in milligrams per litre	
		Initial pH	Final pH	Prior to degradation	Later degradation
0.05	5.066	6.65	6.79	446	16
0.10	4.222	6.98	7.23	816	16
0.15	1.343	7.16	7.28	992	32
0.20	1.036	7.25	7.38	1224	48



**Fig. 3: [A] Concentration effect, [B] COD Values of Rh-B solution on degradation velocity of Rh-B solution**



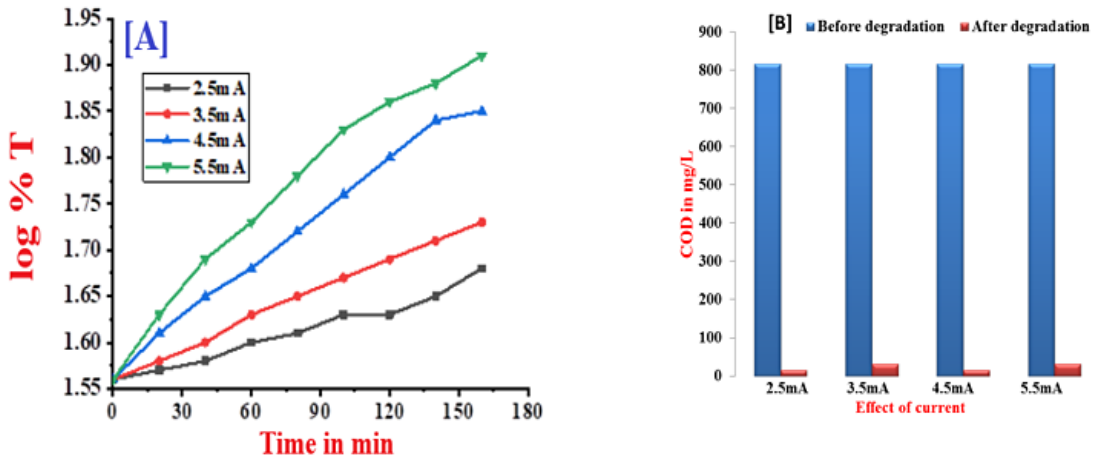
**Fig. 4: pHzpc graph for Rh-B dye degradation by Graphite electrode**

**Effect of Applied Current**

In assessing the impact of current density, the experiment was run with four distinct currents that range from 2.5 mA - 5.5 mA while maintaining the same [Rh-B]. Increase in applied current increases the velocity of degradation process because it raises concentration of -OH radicals and oxidising intermediates. Figure 5 (A & B) and table 3 shows the rate constant and chemical oxygen demand readings of various current density of Rh-B electrolytic solution were measured for prior and later the electrochemical decolorization process.

**Table 3: Current effect and measurement of COD on degradation rate of Rh-B solution**

Current in milliamp	k 10 <sup>5</sup> per second	Chemical Oxygen demand value in milligrams per litre	
		Prior to degradation	Later degradation
2.5	2.686	816	16
3.5	4.222	816	32
4.5	7.292	816	16
5.5	8.444	816	32



**Fig. 5: [A] Applied current effect, [B] Chemical Oxygen Demand values on degradation rate of Rh-B solution**

**Effect of temperature**

Table 4 shows the velocity constant and measured Chemical oxygen demand values of the decolorization of Rh-B electrolytic solution at three distinct temperatures shown in figure 6 (A & B). Low temperatures have been found to have a

negligible impact on the rate of color degradation. However, higher temperatures have a more significant effect on the reaction. An increase in temperature raises the velocity of diffusion and electro chemical degradation. Table 5 shows the calculated thermodynamic parameters.

**Table 4: Temperature effect and COD values of degradation velocity of Rh-B solution**

Temp. in Kelvin	k 10 <sup>4</sup> per second	Chemical Oxygen demand value in milligrams per litre	
		Prior to degradation	Later degradation
293	3.454	816	32
298	4.222	816	16
308	6.141	816	16

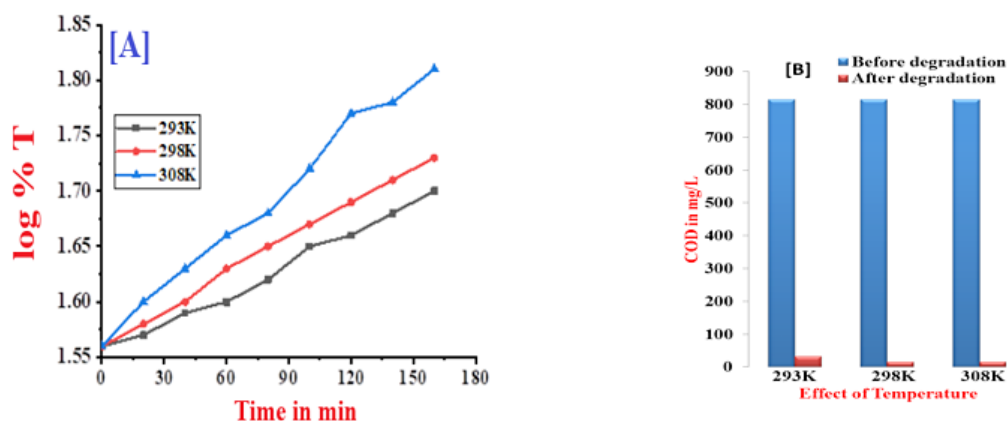


Fig. 6: [A] Temperature effect, [B] COD Values of degradation velocity of Rh-B solution

Table 5: Thermodynamic parameters for Rh-B solution by graphite electrode.

Temperature in Kelvin	$\Delta H^\ddagger$ kiloJoule per mol	$\Delta S^\ddagger$ Joule per Kelvin per mol	$\Delta G^\ddagger$ kiloJoule per mol	$E_a$ kiloJoule per mol
293	63.86	-114.23	97.86	66.46
298	63.96	-114.69	98.32	
303	64.02	-114.90	98.10	

### Degradation of Rhodamine-B by Cobalt doped GME

#### Effect of dye concentration

During electrochemical reaction by using four various concentration of Rh-B solution was taken, at a constant current density of 3.5mA was employed. The colour change was utilised to measure the variation in Rhodamine-B concentration using a spectrophotometer. Electro degradation of Rh-B electrolytic solution follows kinetics of first order reaction, as shown by the linear behavior in a graph plot of  $\log \%T$  v/s time in minutes and table 6 shows the rate constant values. Rate of reaction decreased as the [Rh-B] was raised. The rate of degradation of Rhodamine-B using Co/GME as anode was higher than when only graphite electrode used as the anode. After degradation, the pH value increases slightly, towards an alkaline pH. The velocity constant and calculated COD values for the different [Rh-B] solutions were listed in table 6 and shown in figure 7 (A and B). From the pHzpc graph

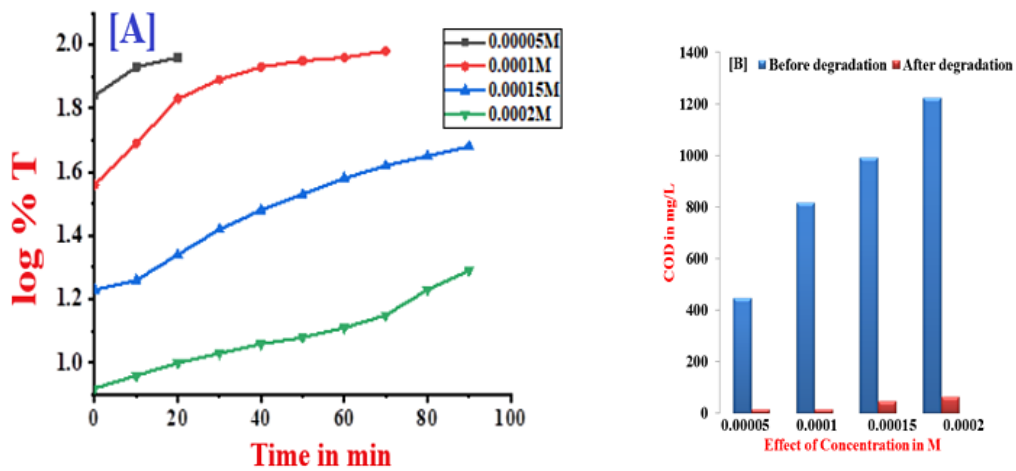
of the degradation of Rh-B solution by Cobalt doped graphite electrode shown in figure 8 that the surface of adsorbent is positively charged. In the presence of Co metal ion it shows more pH after degradation process because of the production of OH free radical therefore degradation efficiency is more by Co/GME.

#### Effect of Current

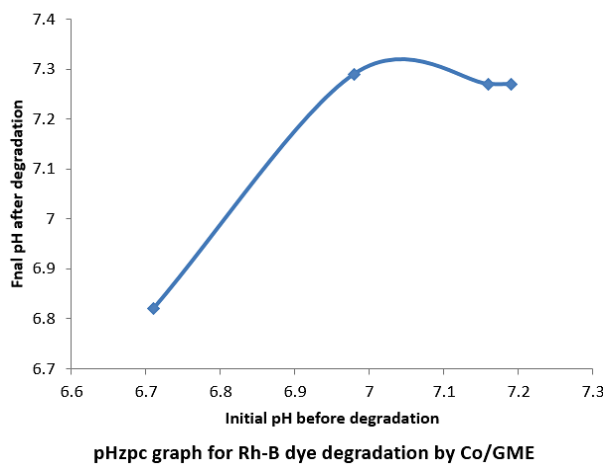
By increasing applied current density the rate of reaction increases at fixed [Rh-B]. The range of the applied current is 2.5mA to 5.5mA. Degradation rate of Rh-B solution increases with rise in applied current since it promotes the formation of oxidising intermediates and .OH radicals. Due to Cobalt catalytic activity, the rate of degradation was higher than it would have been for a graphite electrode. Figure 9 (A & B) and Table 7 shows data of the rate constants and the measurement of COD values for the conditions before and after degradation of Rh-B dye solution.

**Table 6: Concentration effect and measurement of COD on degradation rate of Rh-B using Cobalt doped GME**

[Rh-B] millimolar	k 10 <sup>4</sup> per second	Variation of pH		Chemical Oxygen demand value in milligrams per litre	
		Initial pH value	Final pH value	Prior to degradation	Later degradation
0.05	2.341	06.71	06.82	446	16.0
0.10	2.149	06.98	07.29	816	16.0
0.15	1.919	07.16	07.27	992	48.0
0.20	1.458	07.19	07.27	1224	64.0



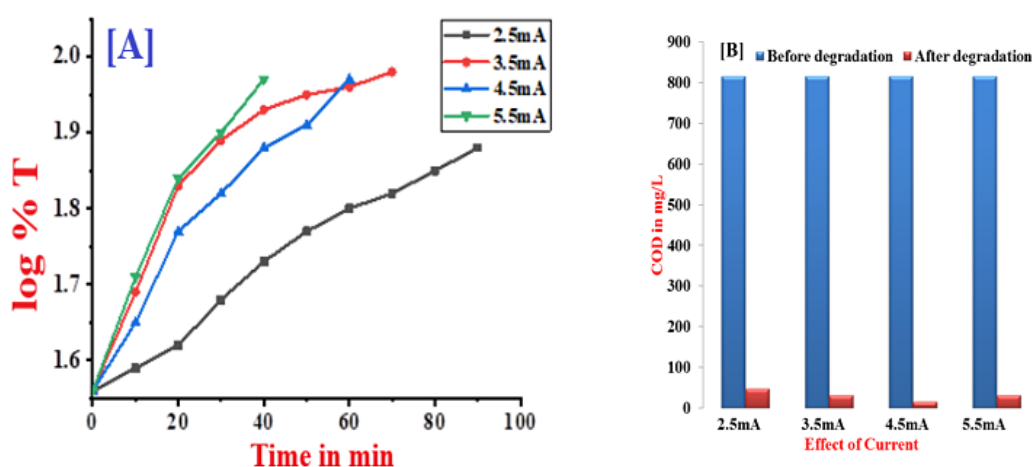
**Fig. 7: [A] Concentration effect, [B] Chemical Oxygen Demand Values of degradation rate of Rh-B by Co/GME**



**Fig. 8: pHzpc graph for Rh-B dye degradation by Co/GME**

**Table 7: Current effect and measurement of Chemical oxygen demand values on degradation rate of Rh-B solution using Cobalt doped GME**

Temp. in Kelvin	k 10 <sup>4</sup> per second	Chemical Oxygen demand value in milligrams per litre	
		Prior to degradation	Later degradation
2.5	1.420	816	48
3.5	2.149	816	32
4.5	2.533	816	16
5.5	3.876	816	32

**Fig. 9: [A]Current effect, [B] Chemical Oxygen Demand Values of degradation velocity of Rh-B solution by Co/GME**

### Temperature Effect

In order to evaluate the temperature effect, studies have been done at three temperatures. The raise in the temperature accelerates the process, and it has been noted that at low temperatures, the degradation rate is not significant. However at higher temperatures, the rate of reaction strongly impacted. When compared to graphite electrodes, Co/GME had a higher degrading efficiency. The rate constants and COD values for both the initial state and the degraded state are shown in Table 8 and Figure 10 (A and B). An increase in temperature increase the rate of reaction since the diffusion rate rises

with temperature. The calculated thermodynamic parameters values of Rh-B dye degradation using Co doped Graphite modified electrode has been reported in table 9. At different temperature energy of activation and other thermodynamic parameter values is less in the degradation of dye by Co/GME and hence degradation rate increases related to graphite anode degradation of dye. As temperature increases, kinetic energy increases effective collision increases and energy of activation decreases. Therefore rate of electrochemical degradation reaction increases.

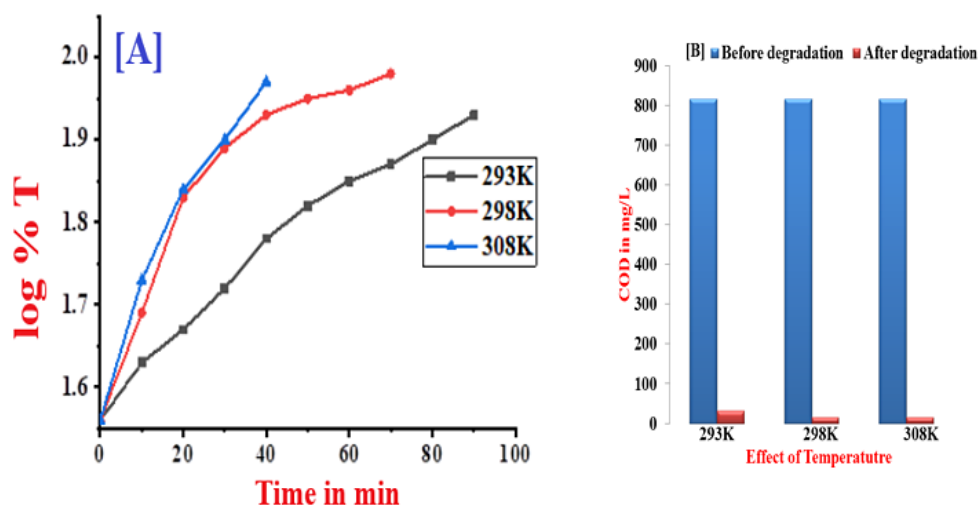


**Table 8: Temperature effect and measurement of Chemical oxygen demand values on degradation rate of Rh-B solution using Cobalt doped graphite modified electrode**

Temp. in Kelvin	k 10 <sup>4</sup> per second	Chemical Oxygen demand value in milligrams per litre	
		Prior to degradation	Later degradation
293	1.535	816	32
298	2.149	816	16
308	3.799	816	16

**Table 9: Thermodynamic parameters for Rh-B degradation by Cobalt doped graphite electrode**

Temperature in Kelvin	$\Delta H^\#$ kiloJoule per mol	$\Delta S^\#$ Joule per Kelvin per mol	$\Delta G^\#$ kiloJoule per mol	$E_a$ kiloJoule per mol
293	36.39	-185.96	95.8	40.78
298	36.28	-186.74	94.24	
303	35.18	-186.86	94.32	

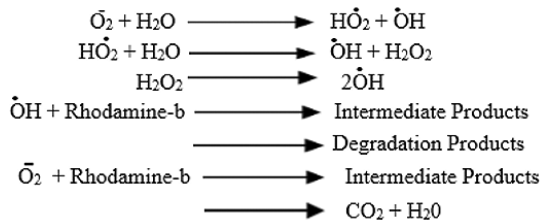
**Figure 10: [A] Temperature effect, [B] ] COD Values of degradation velocity of Rh-B solution by Co/Graphite modified electrode****Production of  $\cdot OH$  Free radicals**

By anodic oxidation process, Rhodamine-B solutions have been degraded. During electrochemical process, while using graphite electrode as the anode and Pt as the cathode,  $\cdot OH$  free radicals are

produced by electrolysis and these radicals acts as an intermediate at the anodic surface of a high voltage of  $O_2^-$  by the oxidation of water.



Rhodamine-B degrades as a result of electrochemical reduction and oxidation that occur in sequence.<sup>15,16</sup> Rhodamine-B has a high affinity for graphite electrodes, which implies that this will negatively impact electrode performance through competing of interactions and adsorption of electron transfer increases the rate of reaction. Rhodamine-B reacts with the powerful oxidant .OH free radical, sequential redox reaction of Rhodamine-B with graphite and platinum electrodes to produce CO<sub>2</sub>, H<sub>2</sub>O, and inorganic salts (shown in scheme 1) such as bromides till the point of their complete mineralization takes place. It has been found that the platinum electrode has more O<sub>2</sub> over-voltage (+0.77 V), which results in more oxidant .OH radical being produced. When the dye material is degraded, a colorless dye solution is recovered, showing the absence of metal oxides. It indicates the electro degradation of dye takes place as a result of oxidising intermediates that are produced. Taking into an account, the benefits of graphite electrodes (GE), including their commercial availability, low cost and ease of modification.<sup>17,18,19,20,21</sup> Wastewater remediation can be accomplished using the current technique.



**Scheme 1: Formation of .OH free radical and electro degradation of Rh-B solution**

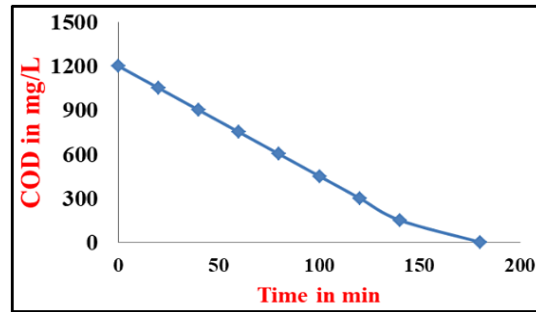
**Effect of treatment duration on COD**

It has been found that the dye degradation rate affects COD. From the initial COD of 446 mg/L, a 95% decrease in COD has been achieved during this trial resulting in 40 mg/L of COD. Its levels were within the permitted range of 250 mg per litre after degradation. Figure 11 shows a graph that plots COD reduction versus treatment time. Measurements were made during the impact of current density, [dye], and COD. The COD level was reduced by

more than 90% in each of these situations. For the anodic oxidation of the Rhodamine-B, the values of the COD were utilised to calculate the instantaneous current efficiency (ICE) from the equation 1.

$$ICE(\%) = (COD_i - COD_f) / 8It \times FV \quad \dots(1)$$

Here, 'F' represents Faraday constant, 'V' represents volume of electrolytic solution, 'I' represents the applied current and 't' is time interval and '8' is equivalent mass of oxygen. Chemical oxygen demands before and after degradation is designated as COD<sub>i</sub> and COD<sub>f</sub>, respectively. The ICE statistics in Tables (10, 11) shows that process efficiency is linearly related to ICE and that process efficiency for Co/GME anodes is higher than for GE anodes.



**Fig. 11: A plot of COD v/s time intervals**

**Table 10: ICE Values for Graphite Electrode**

[Rh-B] 10 <sup>-4</sup> M	Variables	ICE	
	0.5	165.48	
	1.0	159.82	
	1.5	128.36	
	2.0	114.23	
	Current in mA	2.5	172.32
	3.5	159.82	
	4.5	127.21	
	5.5	121.32	
	Temperature in K	293	103.04
	298	159.82	
	308	182.47	

**Table 11: ICE Values for Co/GME**

[Rh-B] 10 <sup>-4</sup> M	Variables	ICE
Current in mA	0.5	616.72
	1.0	392.62
	1.5	321.67
	2.0	283.42
	2.5	352.16
	3.5	392.62
	4.5	436.72
Temperature in K	5.5	486.90
	293	279.79
	298	392.62
	308	426.88

#### Kinetics of Rhodamine-B Degradation

The rate of degradation depends on the quantity of Surface Active Sites [S], current [I] and [dyes] in the lack of electrolytes like Hydrochloric acid or sodium hydroxide. At constant [S], the rate equation for dye degradation is shown below.

$$-\frac{dc}{dt} = \frac{k[I]}{[dye]}$$

The rate constant for Rhodamine-B solution throughout degradation reaction it was found by a

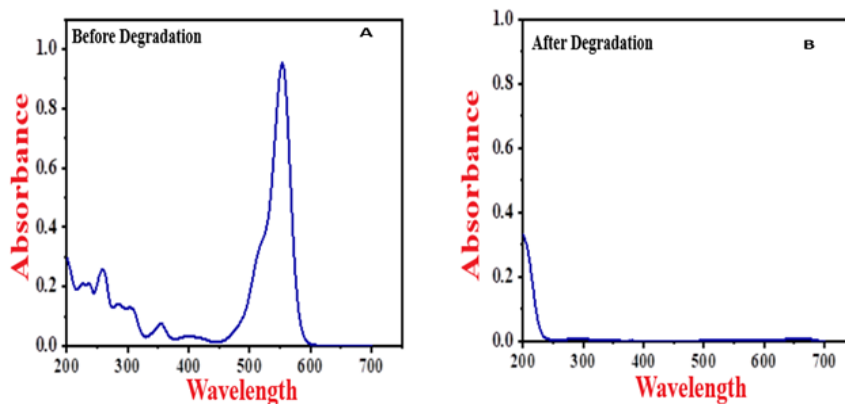
plot of log of percentage transmittance versus time indicates kinetics study follows first order rate of reaction when measured by a spectrophotometer at wavelength  $\lambda_{\max}$  545 nanometer. Up to 60 % of the degradation process has been achieved by a straight line, however after that, a linearity deviation was observed.

#### Reusability of Cobalt Doped Graphite Modified Electrode

Reuse of Co/graphite-modified electrode was investigated. The modified graphite electrode was properly cleaned with ddH<sub>2</sub>O following the degradation of the dye, and it was then repurposed for the degradation using a new dye solution. The degradation investigation revealed that the reuse of the electrode with graphite modification for the dye solution to degrade had slightly lower efficiency. While reuse of Co/GME for the degradation of standard dye solution shows less adsorption. Multiple use of Co/GME for the degradation of dye shows 2% less efficiency than we used it freshly modified graphite electrode.

#### Ultra Violet – Visible Spectral Analysis

Figure 10 (A) and (B) shows the UV-visible spectrum of Rh-B dye before and after degradation. After the degrading procedure, a wide range of spectral peak at 550 nanometer were not appeared.



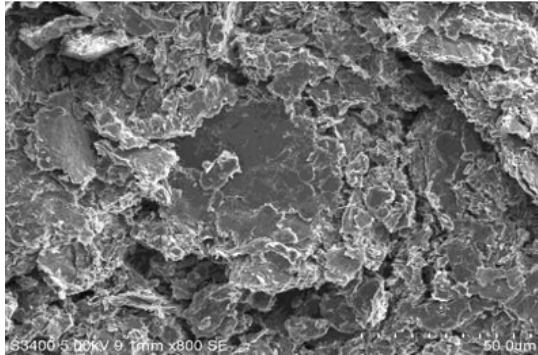
**Fig. 12: Ultra Violet - Visible spectrum of Rhodamine-B solution [A] prior to degradation [B] later degradation**

#### FE - SEM and EDX

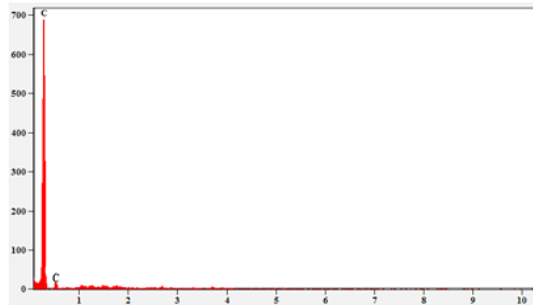
The difference between the Cobalt (Co) coated graphite electrode and the bare graphite electrode

is determined using FE-SEM. Figures 13(A) and (B) displays Scanning electron micrograph and EDX analysis of graphite anode. The layering and

homogeneity of the graphite were seen in various diameters in the microscope. From the figure 13(A) it is evident that the presence of graphite flakes with the size varied from 10 – 50 μm. The only carbon elements in the EDX profile revealed that there was pure graphite present Figure. 13(B) and Table 13 show the EDX quantitative result for graphite anode.



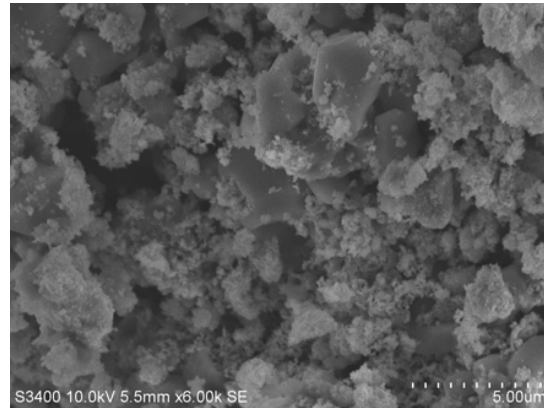
**Fig. 13 A:** Scanning electron microscopy image of graphite electrode



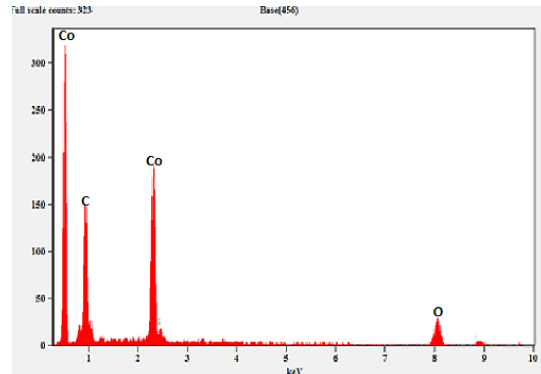
**Figure 13 B:** EDAX analysis of graphite anode before treatment (fresh)

**Table 12:** EDX spectral quantifiable data for graphite electrode

Element	Weight %	Atom %
Carbon K	100.0	100.0
Carbon K	0.00	0.00
Total	100.0	100.0



**Fig. 14 A:** Scanning electron microscopy image of Co graphite modified electrode



**Fig. 14 B:** EDX spectrum Co graphite modified electrode

**Table 13:** EDX quantifiable data for Cobalt doped graphite electrode

Element	Weight in Percentage	Error in Weight Percentage	Atom in Percentage
O K	46.03	± 1.39	58.97
O L	---	---	---
Co K	53.97	± 5.96	41.03
C L	---	---	---
total	100	---	100

SEM and EDX profiles of cobalt thin layer on the rod of graphite has been displayed in figure 14 A and B. In spectrum of Scanning Electron Micrograph, normal graphite rods and cobalt encapsulated graphite rods may be plainly distinguished from one another. Furthermore, on the surface heterogeneous block dots were seen, indicating that the graphite rod may have been doped with cobalt and Co is deposited within the graphite rod. We were able to see cobalt peaks in different oxidation phases as well as the graphite carbon peak on the EDX map Figure.14 (B) and Table 13 shows the EDX quantitative result for Cobalt doped graphite modified Electrode.

### Conclusion

Electrochemical oxidation using a graphite electrode and Co/GME study found that the dye chromophore groups that are frequently present in industrial effluents could be removed with minimum energy usage and graphite electrode recycling. This method can be used to clean up organic and coloured wastewater since it makes use of a graphite electrode and Co/GME. The degradation of Rh-B dye and COD removal rates by the Co/GME electrode were higher than those by the graphite electrode.

### Acknowledgements

The authors are grateful to late Prof.S.Ananda, former Professor and chairman, UGC – BSR faculty fellow, DOS in Chemistry, Manasagangothri, University of

Mysore, Mysuru, for his keen encouragement and timely guidance, and also authors are acknowledges Yuvaraja's college, IOE,UPE & CPEPA, University of Mysore.

### Funding

The authors received no financial support for the research, authorship and publication of this article.

### Conflict of Interest

The authors declare no conflict of interest.

### Data Availability Statement

The authors declares that the data used in the study are original and findings in ours experimental investigation. The manuscript incorporates all datasets produced or examined throughout this research study.

### Ethics Approval Statement

The authors declare no ethical conflicts of interest regarding the publication of this paper.

### Author's Contribution

H. S. Sindhu shree: Conceptualization, writing-original draft, Data Curation, Formal analysis, Visualization, Methodology. R. T. Radhika: Investigation, Validation, Visualization, Methodology. B. M. Venkatesha: Supervision, Validation, Writing-review and editing.

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